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distribution systems. It applies to both new construction and inservice welding. The welding may be done by a shielded metal arc welding, submerged ...

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new construction and in-service welding. The use of this standard is entirely voluntary and is intended to apply to welding of piping

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developed at annual meeting and throughout the year by various subcommittees and task groups
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sectoi n 5, sectoi n 12,
or Appendix i A A,
ppendx i B of API Std
1104 (incorporated by
reference, see § 192.7)
or section IX ASME
Boiler and Pressure
Vessel Code (BPVC)
(incorporated by
reference, see §
192.7), to produce

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welds which meet the requirements of this subpart. (NEW) Added Amendmen
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Appendix B. In-Service
Welding: Pipelines and
piping systems which
contain petroleum,
petroleum products, or
fuel gases that may be
pressurized and/or
flowing. Weld is
deposited while system
is in service. Two main
concerns: • Avoid

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burning through where the welding arc causes the pipe wall to be breached. - Welder ...

Welding - Quality Concerns & In-Service Welding

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I attended the API 1104
spring meeting in

Washing D.C. last week

The discussions on the
first day were

regarding Appendix A

and B. Appendix A

proposed changes

would include

clarification to sections

related to stress

analysis, clarification of

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some essential variables (filler metal, base metal and position), and some allowances for retesting of charpy [...]

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